

(ii) above where said feed stream enters said separation column but below said overhead stream,  
wherein said high purity isopropyl alcohol has a metals content of less than about 1 ppb and a water content of less than about 100 ppm.

Please amend claim 10 as follows:

10. (Once Amended) The process of claim 1, wherein said at least 99.9 wt.% isopropyl alcohol is produced by a method comprising the step of distilling an isopropyl alcohol solution that contains no more than about 14 wt.% water using a ternary azeotrope.

Please amend claim 11 as follows:

11. (Once Amended) A process for producing a high purity isopropyl alcohol comprising the steps of:

- (a) feeding a feed stream comprising at least 99.9 wt.% isopropyl alcohol into a separation column; and
- (b) separating said isopropyl alcohol into an overhead stream taken overhead from said separation column and a bottoms stream taken as bottoms from said separation column, wherein said overhead stream comprises said high purity isopropyl alcohol having a metals content of less than about 1 ppb and a water content of less than about 100 ppm.

Please amend claim 20 as follows:

20. (Once Amended) The process of claim 11, wherein said at least 99.9 wt.% isopropyl alcohol is produced by a method comprising the step of distilling an isopropyl alcohol solution that contains no more than about 14 wt.% water using a ternary azeotrope.